



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3954-1
Job Sheet 169889



Part No: D3954-1

Job Qty: 4 ea

Part Name: GWT Pin



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/3/18

Job Tracking No:

Due Date: 1/12/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV D SHEETS 1,2 IPP REV:A 11.08.16 AS PER REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		1/11/18	0.00	0.00	Start Up Machining-2		<i>MJP</i> 18/01/11
100	Doosan	4 pcs		1/12/18	0.00	0.78	Doosan		<i>MJP</i> 18/01/11
120	QC	4 pcs		1/12/18	0.00	0.00	QC8		<i>MJP</i> 18/01/11
150	Packaging	4 pcs		1/12/18	0.00	0.00	Packaging3-2		<i>MJP</i> 18/01/11
160	QC21-SA	4 Ea		1/12/18	0.00	0.00	QC21		<i>MJP</i> 18/01/11

Part Op 100 - 1-Turn as per folio FA824 & dwg D3954 FOLIO REV: _____ DWG REV: _____ 2-Debur as required

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M303R1.000	1	18	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	GWT Pin	0.880Inches ± 0.030	0.910 0.850	Diameter	
2	GWT Pin	Attribute		Diameter	
3	GWT Pin	0.060Inches ± 0.030	0.090 0.030		
4	GWT Pin	45.000Degrees ± 0.500	45.500 44.500	angle	
5	GWT Pin	0.630Inches ± 0.030	0.660 0.600		
6	GWT Pin	2.750Inches ± 0.030	2.780 2.720		
7	GWT Pin	0.250Inches ± 0.030	0.280 0.220		

Plex 1/3/18 8:27 AM dart.poulin.mario

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DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS					
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐			
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐			
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐			
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐				

QTY Effective : _____

MRB (QSI042) Approval

Disposition

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

FAULT CATEGORY

☐ ntric	☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong
☐ e/Wave	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions
☐ ce	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance
	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect
	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing
	☐ Contamination	☐ Out of Sequence	☐ Part Moved
	☐ Countersink	☐ Off-set	☐ Drawing
	☐ Cut Too Short	☐ Misabeled	☐ Finish
	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread
	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence

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CANADA

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S031418



GWT Pin

D3954-1

PART NO:

Revision:

Start up Operation

Operation:

Change No:

Mfg Date: 01/11/18

Job No: 169889